



# OVERVIEW OF THE SKILLS AND COMPETENCE NEEDS OF THE EUROPEAN BATTERY SECTOR

Dr. Jakub Stolfa, ASA / VSB-TUO / ALBATTS WP Leader, js@skills-alliance.eu

SKILLS TRANSITION IN THE BATTERY INDUSTRY: TRAINING PEOPLE FROM OTHER INDUSTRIES; 9<sup>th</sup> February 2023; online



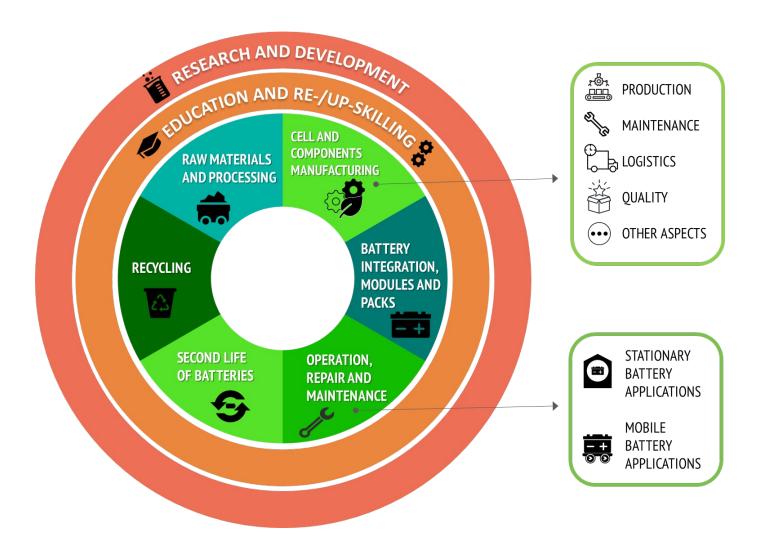


# What is the European Battery Sector?



# **Battery Value-Chain**

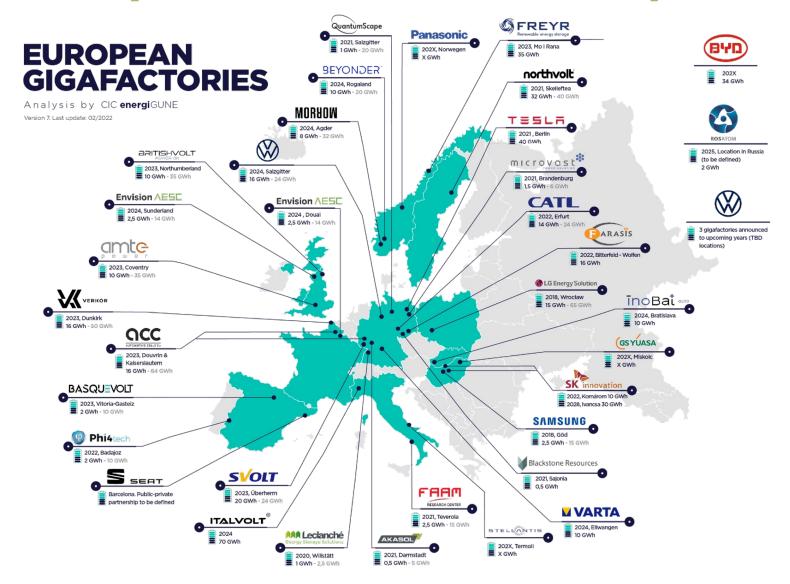






# **Battery Production in Europe**







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#### **MODULE AND PACK MANUFACTURERS BATTERY CELL MANUFACTURERS** DE: 493.6 GWh + X BATTERY-VALMET AUTOMOTIVE MORHOW northvolt 😅 Anodox CALB. 2024, Agder **ACTIVE MATERIAL SUPPLIERS EQUIPMENT SUPPLIERS** SE: 40,000t 2025, Borlänge Battery active materials 2023, Porsgrunn 2021. Kristiansand 2025, Mo i Rana Up to 40,000ts (extract) as of northvolt 50,000t PFEIFFER VACUUM Cathode Germany LFP OFREYR Nickel sulfate FI: 71,000t **RECYCLING COMPANIES** BASE **BATTERY TEST CENTERS** 202X, Europe @fortu BATTERY northvolt Installed nstalled and July 2022\* 2023, Halmstad 2030, S 3,000 t/a Installed, Nivala ж 0 10,000 t/a 125,000 t/a 2023, Ha X t/a 4,000 t/a BATTERY 820 intertek SCANIA BI BATTERIE (UL) TÜVRheinland¹ **NEWS.DE** VALMET AUTOMOTIVE ecobat MORHOW $\Sigma = Installed 118,750 t/a + X$ luly 2022 Stockholm Södertälje Uusikaupunki Aachen Warsaw Aachen installed. Installed, Fredrikstad 2023, X ACCUREC 3,000 t/a 7,000 t/a 10,000 t/a ---ISP MOOSER Installed Krefeld BAS 3,250 t/a lorway 📙 Ludwigsburg Salzbergen Duesenfeld 15,000 t/a Installed, Wendeburg Fraunhofer kiwa IFE 14,000 t/a ERLOS 2,900 t/a Installed Halden Freiburg Kaufbeuren reat Britair FEV 2014, Baudenbach 9 GIGAMINE 202X, X 1,000 t/a Installed Sandersdorf-Brehna Garching 10,000 t/a 4,000 t/a Primobius I ABCO Installed Hilchenbach SGS DEKRA OVEOUA 2024. Minworth 20,000 t/a Installed Darlaston Loxstedt-Stote München 1,500 t/a Enschede Arnhem Installed, Bremerhaven CTC | advanced SGS TESTLAB 10,000 t/a Saarbrücken Blomberg Spijkenisse OSTEN/ **∆**Aurubis northvoll intertek bertrandt 2025/26, Oler 2023, X 350 t/a (2023: 2,500 t/a) X t/a 1,000 t/a 7.000 t/a Stuttgart Kaufbeurer **M** MAGNA RENAULT **VDE** TESÍ) 🚵 202X, Wernberg-Köblitz 202X, Han LTAC intertek Installed Grenoble 9,000 t/a 2023 Seilauf Offenbach 2.200 t/a Leatherhead Chofer SP SEA 10,000 t/a MIRA OVEOUA EDI SUEZ ASSES SungEel HiTech 00000 Plattling Nürtingen 2024, X 202X, Bukowice 2020, Les Wednesbury Nuneaton 5,000 t/a 3,600 t/a voltaVision X t/a VALMET AUTOMOTIV Bad Friedrichshall Bochum, Nürtingen SERMA SERMA ITALVOLT® @ \*\* **SungE** KYBURZ TWAICE VISEIR 202X, Scarmagno Installe 202X, X reienstein 2023, X Installed, Cubillos del Sil Installed, Erandio Saint Quentin 25,000 t München Aschaffenburg Grenoble, Le Cheyla -BU GIL Check Battery-atlas.eu and coming Karlstein Hartberg cidetec SERMA 0 **AIT** AVL 袋 ALBATTS reports Valladolid Biel/Bienne Betzigau



Source: www.battery-atlas.eu; abstract, no claim of completeness

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# **Battery Sector - Overview**



- Highly emerging and rising sector in Europe
- Electromobility is pushing the European battery sector

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- This needs to be supported by the workforce with the right skills
- Change of needed skills/competences or knowledge during the individuals' career the change is constant.

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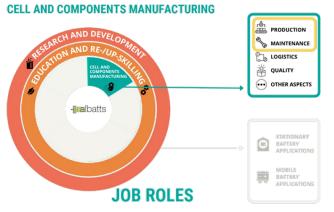
- High demand for workers
- It is important to see which competence is possible to transfer from one job to another or even from one industry to the other





# What skills and job roles are needed?





# Cell and Components Manufacturing – Production and Maintenance



BLUE-COLLAR

WHITE-COLLAR

TECHNICAL ASSEMBLY WORKER
ELECTROMECHANICAL EQUIPMENT ASSEMBLER CMM LAB TECHNICIAN

BATTERY TECHNICIAN OPERATOR

MAINTENANCE TECHNICIAN SHIFT LEAD LITHIUM MAINTENANCE TECHNICIAN CALIBRATION TECHNICIAN CELL ASSEMBLY TECHNICIAN

ELECTRICAL TECHNICIAN MACHINE OPERATOR

**AUTOMATION/PROCESS OPERATOR** 

TEAM ASSEMBLER INSTRUMENT TECHNICIAN

TON ASSEMBLY OPERATOR
BATTERY PRODUCTION TECHNICIAN

COMPUTER-CONTROLLED MACHINE TOOL OPERATOR MATERIAL PLANNER
GENERAL-MACHINIST

BATTERY CELL SIMULATION ENGINEER
DEVELOPMENT ENGINEER HIGH-VOLTAGE STORAGE COMPONENTS

BATTERY MATERIALS ENGINEER HIGH-DENSITY ANODES

CELL SIMULATION ENGINEER SR. BATTERY CELL ENGINEER MAINTENANCE ENGINEE

ELECTROCHEMISTRY LEAD-BATTERY MATERIALS SR. ELECTRONICS ENGINEER TECHNICIAN FORMATION MAINTENANCE MANAGER CONTROLS ENGINEER CELL TEST ENGINEER

MECHANICAL CELL DESIGN ENGINEER ELECTRICAL ENGINEER

BATTERY MECHANICAL ENGINEER SENIOR CELL DESIGN ENGINEER

LITHIUM ION CELL BATTERY SYSTEM ENGINEER

CELL ASSEMBLY PROCESS ENGINEER

MANUFACTURING ENGINEER

**EQUIPMENT ENGINEER** 

HANICAL ENGINEER PRODUCTION ENGINEER

MECHANICAL BATTERY DESIGN ENGINEER

SENIOR/STAFF BATTERY ENGINEER PRINCIPAL MECHANICAL ENGINEER PRINCIPAL MECHANICAL DESIGNER

TOP CAP ENGINEER CELL DESIGN ENGINEER

CELL MECHANICAL ENGINEER DESIGN ENGINEER-BATTERY TECHNOLOGY MECHANICAL DESIGN ENGINEER MANUFACTURING ENGINEER, LI-ION ENGINEER

PRODUCT MANAGER CELL ASSEMBLY ENERGY STORAGE PRINCIPAL ENGINEER

PRODUCTION MANAGER DOWNSTREAM PRODUCTION MANAGER CELL ASSEMBLY

AUTOMATION ENGINEER SENIOR ENGINEER-BATTERY MODELLING & ANALYSIS





## **Battery Integration, Modules and Packs**



SR. ELECTRONICS ENGINEERING TECHNICIAN

BLUE-COLLAR

FACILITY TECHNICIAN SERVICE TECHNICIAN
CLEANING TECHNICIAN PLANNER
MAINTENANCE TECHNICIAN
MACHINE OPERATOR BESS TECHNICIAN
OPERATOR SR. QUALITY TECHNICIAN
SHIFT LEAD CELL ASSEMBLY TECHNICIAN
ELECTRONIC MOTOR BENCH TEST TECHNICIAN
BATTERY TEST TECHNICIAN
CELL INSPECTION TECHNICIAN RELIABILITY TECHNICIAN

**ELECTRO-MECHANICAL ENGINEER** EV PROJECT MANAGER MECHANICAL CELL DESIGN ENGINEER BATTERY SYSTEM & TECHNOLOGY ENGINEER MECHANICAL SUPERVISOR PROJECT ENGINEER-CONTROLS ELECTRONICS FOR MOBILITY HIGH-VOLTAGE BATTERY DRE SENIOR INTEGRATION ENGINEER SYSTEM ENGINEER LITHIUM ION CELL BATTERY SYSTEM ENGINEER MECHANICAL BATTERY DESIGN ENGINEER MECHANICAL ENGINEER PRODUCTION BLOCK MANAGER PRODUCTION ENGINEER SENIOR ENGINEER-BATTERY MODELLING & ANALYSIS APPLICATION ENGINEER CELL TEST ENGINEER ELECTRIC ENGINEER-FIRMWARE MANAGER PRODUCTION MANAGER CELL ASSEMBLY BATTERY SYSTEM ENGINEER MOBILE HYDRAULICS-APPLICATION ENGINEER ELECTRICAL VEHICLE ENGINEER-CHARGING BATTERY SYSTEMS MANAGER BATTERY TECHNICAL LEAD DESIGN ENGINEER-BATTERY TECHNOLOGY MAINTENANCE ENGINEER PRODUCTION MANAGER DOWNSTREAM SENIOR SYSTEM DESIGN ENGINEER SOFTWARE/MODELLING ENGINEER LEAD PRODUCTION ENGINEER MANUFACTURING ENGINEER FORMATION MAINTENANCE MANAGER CONTROLS ENGINEER **ELECTROMOBILITY PROJECT LEADER** POWER DISTRIBUTION ENGINEER

**ELECTRICAL SYSTEM ENGINEER** 







### Battery Integration, Modules and Packs

JOB POLES

All the steps and more info is available on the <u>ALBATTS</u> project website.

MACHI

SHIFT LEAD CELL ASSEMBLY TECHNICIAN

SHIFT LEAD CELL ASSEMBLY TECHNICIAN

ELECTRONIC MOTOR BENCH TEST TECHNICIAN

BATTERY TEST TECHNICIAN

CELL INSPECTION TECHNICIAN RELIABILITY TECHNICIAN

RECOMMENDATIONS FOR
THE EUROPEAN BATTERY SECTOR
RELEASE 2
03.10

D3.10 Analysis of Sectoral Skills Intelligence - Release 2

Recommendations and considerations regarding raw materials extraction and processing, production and maintenance, logistics and quality in cells and components manufacturing, battery integration, modules and packs, operation, repair and maintenance of stationary and mobile battery applications, second life of batteries, recycling, and transversal competencies.

ELECTRO-MECHANICAL ENGINEER EV PROJECT MANAGER
MECHANICAL CELL DESIGN ENGINEER BATTERY SYSTEM & TECHNOLOGY ENGINEER
L SUPERVISOR PROJECT ENGINEER-CONTROLS ELECTRONICS FOR MOBILITY
GE BATTERY DRE SENIOR INTEGRATION ENGINEER SYSTEM ENGINEER
BATTERY SYSTEM ENGINEER MECHANICAL BATTERY DESIGN ENGINEER
GINEER PRODUCTION BLOCK MANAGER PRODUCTION ENGINEER
BATTERY MODELLING & ANALYSIS APPLICATION ENGINEER
GT ENGINEER ELECTRIC ENGINEER-FIRMWARE MANAGER
AGER CELL ASSEMBLY BATTERY SYSTEM ENGINEER

YDRAULICS-APPLICATION ENGINEER

ELECTRICAL VEHICLE ENGINEER-CHARGING BATTERY SYSTEMS MANAGER

BATTERY TECHNICAL LEAD DESIGN ENGINEER-BATTERY TECHNOLOGY

MAINTENANCE ENGINEER PRODUCTION MANAGER DOWNSTREAM

SENIOR SYSTEM DESIGN ENGINEER SOFTWARE/MODELLING ENGINEER LEAD

PRODUCTION ENGINEER MANUFACTURING ENGINEER FORMATION MAINTENANCE MANAGER

CONTROLS ENGINEER ELECTROMOBILITY PROJECT LEADER POWER DISTRIBUTION ENGINEER

ELECTRICAL SYSTEM ENGINEER SR. ELECTRONICS ENGINEERING TECHNICIAN







# Where to attract and retrain the workforce for the battery sector?

# Workforce for the Battery Sector



Initial Education

Continuous Education

- Create and integrate new curricula to VET and HE
- Approx 85% of required skills and job roles will be on VFT level

- Upskill and reskill existing workforce from other descending sectors
- Need for new training courses, new ways of training courses delivery (training on the work, VR, etc.) and offer (to be able to react flexibly)



# Where to attract and retrain the workforce for the battery sector?

...challenges & opportunities...



## Challenges & Opportunities (1)



According to CLEPA, up to 500,000 jobs in Europe will be lost by 2040 in parts of the automotive value chain, mainly within ICE suppliers. This is the reduction of 84 % of the current jobs in the ICE value chain;

CLEPA. 2021. "Electric Vehicle Transition Impact Assessment Report 2020 - 2040". Transition Impact Study. European Association of Automotive suppliers. https://clepa.eu/strategy-transition-impact-study/.

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The loss of jobs will be partially compensated by the BEV powertrain production that is expected to create 226,000 jobs;

**Mobility Ecosystem** is rising, number of jobs will be rising – e.g., **e-bikes sector, battery** sector, etc.



# Challenges & Opportunities (2)



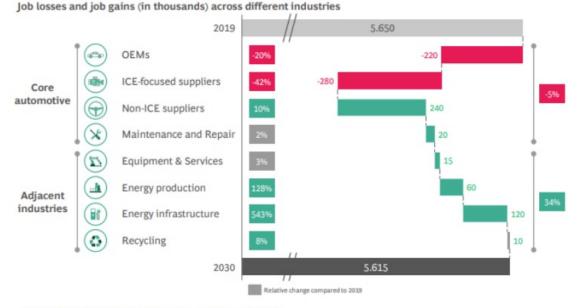
According to Boston Consulting Group, up to **2.4 million jobs will require partly high retraining** in this transition by 2030

While 1.6 million persons need re-skilling within the same job profile, 610,000 persons have to change their job profiles slightly.
In comparison, just 225,000 persons need radical retraining into different job profiles and industries.

Kuhlmann, Kristian, Daniel Küpper, Marc Schmidt, Konstantin Wree, Rainer Strack, und Philipp Kolo. 2021. "Is E-Mobility a Green Boost for European Automotive Jobs?" Boston Consulting Group.

<a href="https://www.bcg.com/ise-mobility-a-green-boost-for-european-automotive-job">https://www.bcg.com/ise-mobility-a-green-boost-for-european-automotive-job</a>

#### Same job profile Similar job profile New job profile Remaining in the Change to a similar company and profession Change to other industry Situation industry and / or job with slightly different and / or new job profile profile requirements Retraining and Requalification and Requirements On-the-job training relocation relocation Affected positions ~1,600k ~610k ~225k Employee stays in final Employee moves from Employee moves from assembly of an gearbox production to auto assembly to Example automotive OEM electric motor assembly battery cell production OEM=original equipment manufacturer Source: BCG



ICE=internal combustion engine; OEM=original equipment manufacturer Source: Eurostat; BCG



# Challenges & Opportunities (3)



#### Sectors supporting the battery sector e.g.:

Mining: Extracting of raw materials – lithium, cobalt, nickel, manganese

**Manufacturing**: line operators, quality control technicians, production supervisors

Chemical industry: work with electrolytes and cathode materials

**Engineering:** Electrical and material engineers

Information technology: Battery management system, artificial intelligence

**Energy**: workers with expertise in renewable energy, energy storage, and grid integration



# Challenges & Opportunities (4)



**Industries** that have **similar skill sets** that might be **transferable** to the battery sector, e.g.:

Manufacturing experience: Workforce familiar with volume production processes and techniques. Pharmaceutical; chemical; automotive; industry with the ultra-clean environment; pulp and paper production industry; etc.

**Supply chain and logistics experience:** Battery sector requires coordination of a complex supply chain

**Sales and Marketing:** Increasing need for workers with sales and marketing skills to promote and sell batteries

IT industry: Includes skills as data analysis, automation and robotics.

Project management: large-scale, complex projects to be managed



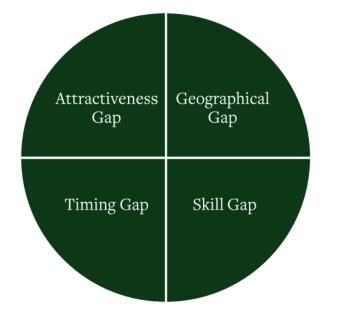
# Challenges & Opportunities (5)



#### It is necessary to close the four gaps of a Just Transition!

New jobs are not necessarily as attractive as old ones

The disapearence of old jobs does not match the emergence of new ones



Challenges differ between regions

New jobs need different skills

Twitter: #EU4JT

Source: Just Transition in the European Car Industry - <a href="https://justtransition.eu/publications">https://justtransition.eu/publications</a>







# Do have any relevant education and training courses?

## **Battery Training Courses (selection)**



Need for urgent and continuous training courses offer and update









# Do you want to know more?



Is your **region** or **city** working or planning to start activities in the battery value chain?

Are you already or looking for a **career** within the development, prodution or handling of energy storage?

#### CHECK WEBSITE RESULTS PAGE OR CONTACT US!

# SECTORAL SKILLS STRATEGY FOR THE EUROPEAN BATTERY SECTOR RELEASE 1 D3.6

lia/batts

D3.6 Analysis of Sectoral Intelligence - Release 1

### RECOMMENDATIONS FOR THE EUROPEAN BATTERY SECTOR

RELEASE 1 D3.6

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D3.6 Analysis of Sectoral Intelligence - Release 1

#### INTELLIGENCE IN BATTERY MANUFACTURING AND BATTERY TECHNOLOGY

RELEASE 2 D3.7

(Jualbetts mass)

D3.7 Desk Research & Data Analysis - Release 2



#### info@project-albatts.eu



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# Thank you!



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JOIN OUR STAKEHOLDERS' DATABASE THROUGH OUR WEBSITE AND GET FIRST-HAND INFORMATION ABOUT OUR WORK!



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Göteborgs **Tekniska College** 

# Electromobility

ALBATTS Skills Transition | 2023

CONTACT

Fredrik Hannerz

MSc, Senior Change Manager: Lean Production and Financial Risks

+46708581970

fredrik.hannerz@gtc.com



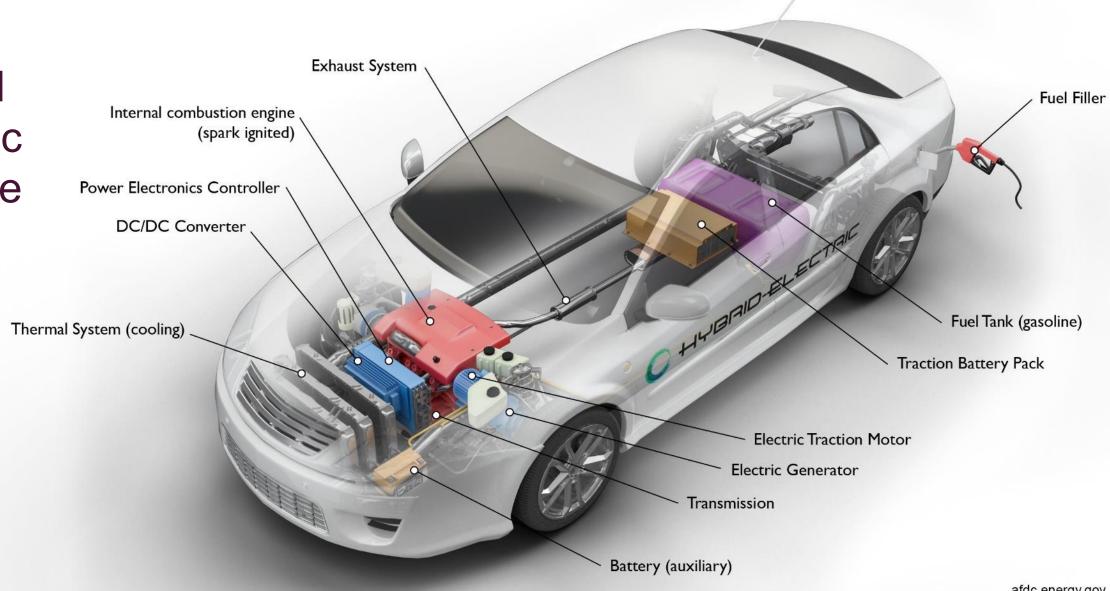
#### **EV Architecture**



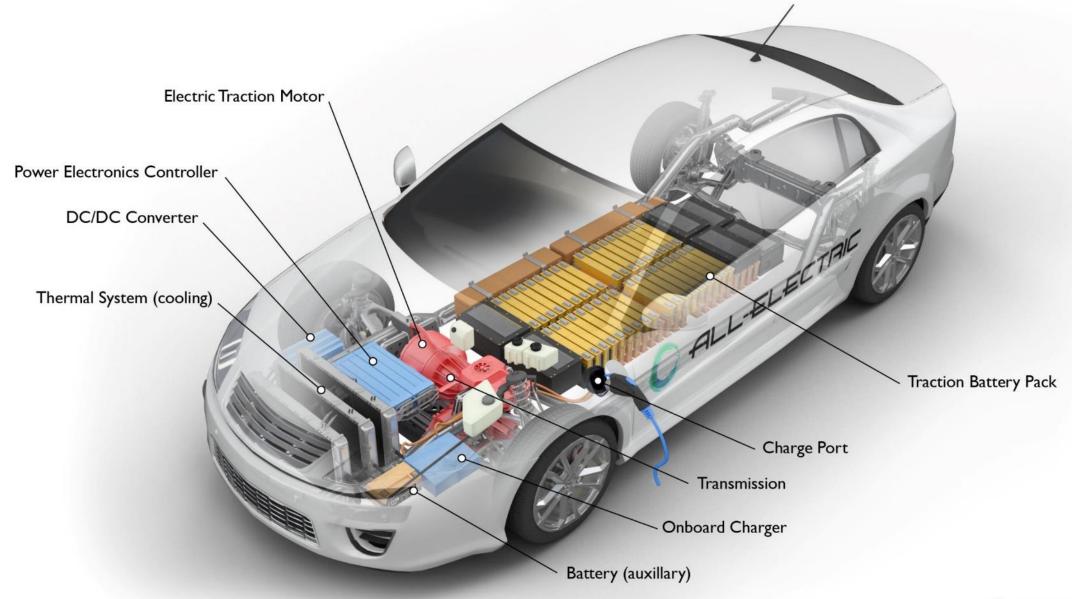
Göteborgs Tekniska College

Automotive Skills Alliance 2022 | Electromobility

HEV Hybrid Electric Vehicle



BEV
Battery
Electric
Vehicle



### Our suite of E-mobility Courses: Strategy and Tactics

To target the key questions regarding the transformation of our society and the automotive industry

- What is happening?
- Why is it happening?
- When is it happening?
- Where is it happening?
- Who does it effect?
- How will it happen?

... and the most relevant question of all "What's in it for me?"

### Our suite of E-mobility Courses: Operations (7 days/56 Hours)

- Awareness EV (4h of theory / 32 Participants)
  - Environment, Market development, Total cost of ownership, Technology, ...
- Battery system overview (8h of theory and practice / 16 Ps)
  - Battery technology, Electric safety, Battery Management, Usage, Durability, ...
- Li-Ion battery system (16h of theory and practice / 16 Ps)
  - Cell formats, Physical chemistry, Supply chain, System design, Production, ...
- EV charging and power supply (12h of theory and practice / 16 Ps)
  - Modes, Behaviour, Infrastructure, Business Model, Power Components, ...
- Electrical machines and transmission (16h of theory and practice / 16 Ps)
  - Drives Overview, Hybrid Powertrain Topologies, Circuit Theory, ...

Most in-demand course package, by the employees, in Volvo Cars training offers.

Experience: 1000+ participating VCC engineers during the last 45 months!

### Project Findings: Thoughts on Change Management

- We know that our way of life over the past 100 years is no longer sustainable. We have an urgent need to change our behavior and the work it performs.
- 1. If what you're doing is working, do more of it
- 2. If it doesn't work; change the way you do it.
- 3. If the result still is not satisfactory, then you know that too  $\rightarrow 2$ .
- The best definition of an idiot is a person who does things the same way and waits for the outcome to change on their own.
- Basic knowledge of economics and budget management are useful prerequisites for change management

#### Project Findings: Thoughts on Engineering

- The curiosity about people's needs, how they: feel, think and do things - is the necessary working material needed to bring about change. The creative outcome is innovations that lead to modified behaviors.
- Just look around! A good chance is that most of what you see is artificial, or merely "reworked nature". All natural raw materials refined into products and services, which make it possible to do things in new ways.
- Engineers are the profession that specialize in realizing ideas for tools and methods thoughts and intentions that materialize.

#### Project Findings: Thoughts on Education

- The ultimate goal is to share a world of concepts and a 'language', to be able to exchange experiences.
- Only reskilling and upskilling can provide the workforce a rapidly expanding electrification market requires.
- It takes courage to challenge one's own self-image.
- Heading towards an uncertain future, we know that curiosity and creativity always pays off. The people who have those abilities, see what needs to be done - instead of just following outdated orders that does not produce the desired outcome.

#### Business Intelligence and Legitimacy

GTC Electromobility Reference Library



The product of almost four years of exchange between our coaches/teachers and 1000+ participants at Volvo Car Corporation

#### GTC Electromobility courses for VCC

- ☐ 1: Awareness Electromobility
- ☐ 2: Battery System Overwiev
- ☐ 3: Li-Ion Battery System
- ☐ 4: HV Charging and Power Supply
- ☐ 5: Electrical Machines and Transmission



GTC Electromobility
Full Range of Courses

### Project Findings: Thoughts on Engineering

- Our biological species is at least 300,000 years old. That ancient hardware has been updated by cultural reprogramming, to perform completely novel tasks by supplying new tools and methods.
- For the last 10,000 years, the population of Sweden has grown from 10,000 hunters and gatherers to 10,000,000 modern Swedes.
   A cultural evolution has increased the production of survivability 1,000 times! It is equally hopeful and terrifying at the same time.
- Progress is an inescapable part of our cultural "DNA".
- 'The best way to predict your future is to create it' Abraham Lincon

Hi, I'm Tore!

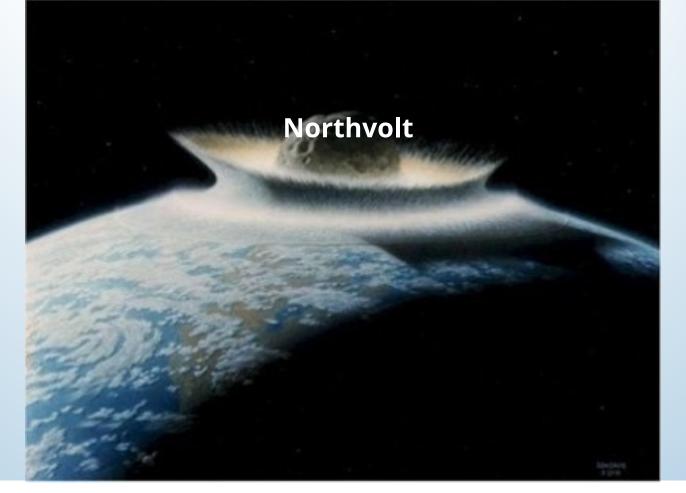
Training coordinator, VUX Skellefteå.





Reno 2019

Make people believe it's realy going to happen.



Don't be blinded by the new establishment.

**Coordination** 

Factor 3.0

Our city has become a growing centre for the European battery industry with the increasing need for battery-skilled employees.



### **Automation Operator Program**

Based on a draft from Northvolt.

Technical part. Mechanical training, pneumatics, electrical pneumatics, production technology, maintenance, trouble shooting.

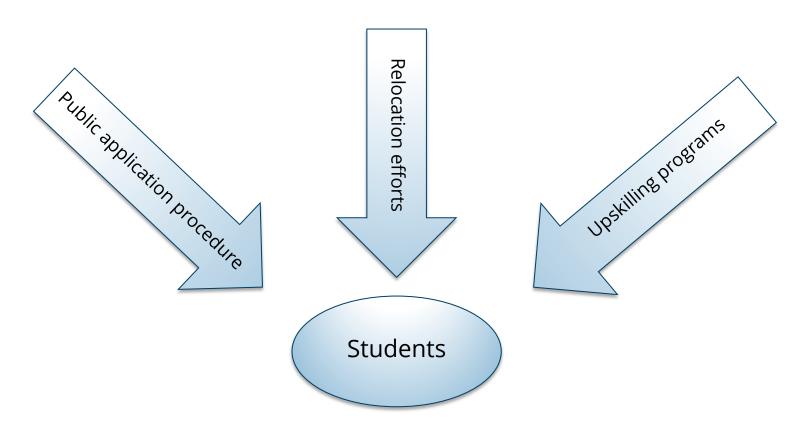
20 week program launched in October 2020

Recruitment program in collaboration with Northvolt. Half of the education are core courses. Technical English, digitization, working environment, laws and regulations, group dynamics, ergonomics, chemistry safety, CPR, soft skills, forklift certificates.

530 applicants since October 2020, more than 200 trained operators. 55% are women. About 70% goes to Northvolt.

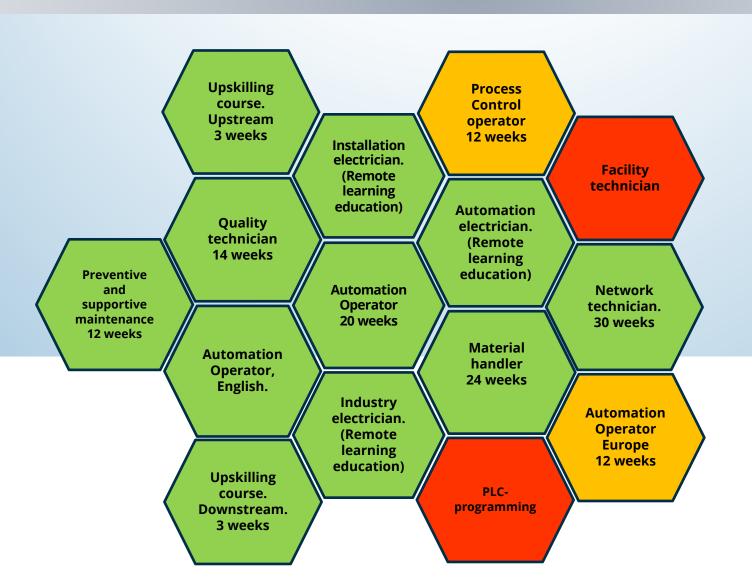


#### **Changed conditions**



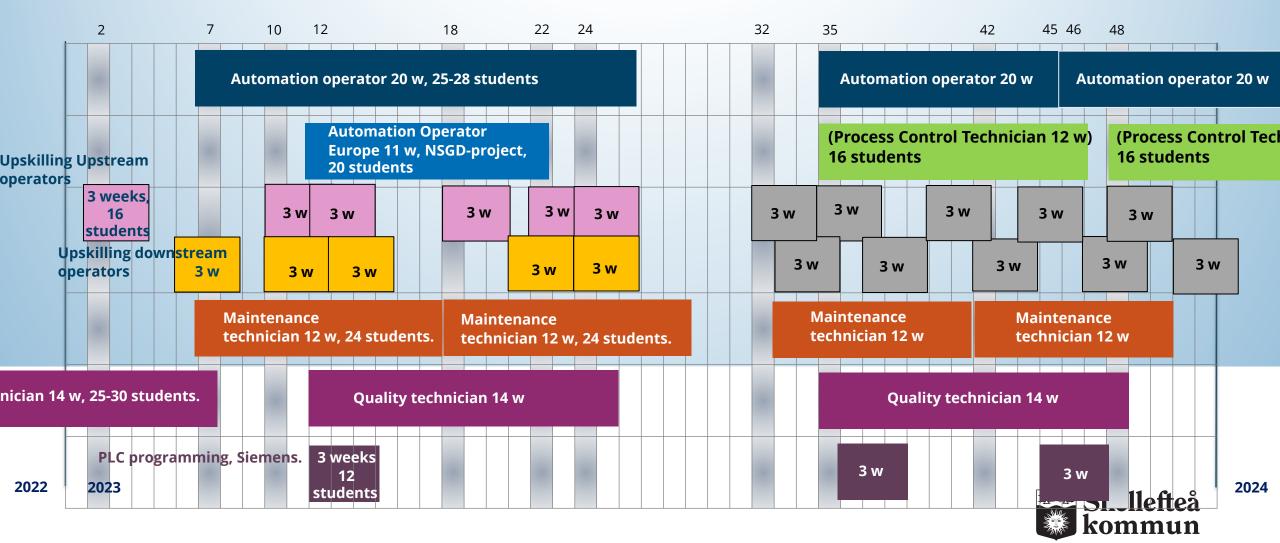


#### **Education Map, EQF 4-level.**





### **Automation educations Vux 2023, EQF 4**



Approximate number of trained for 2023 is 600-650, divided into seven different roles.



All scenes are filmed in our training facilities at VUX in Skellefteå.



# Thank you for your time.

tore.karlsson@skelleftea.se

+46706814292

